## WHAT IS CLAIMED IS:

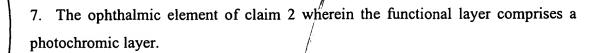
1. An ophthalmic element comprising:

an injection molded, polymeric ophthalmic lens having a concave surface and a convex surface, and

a laminate bonded to the injection molded, polymeric ophthalmic lens, the laminate comprising, in the following order:

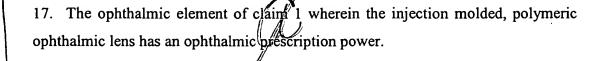
- a) a first resinous layer,
- b) a functional layer selected from the group consisting of a light polarizing layer and a photochromic layer, and
- c) a second resinous layer,
  the first resinous layer being bonded to the convex surface of the injection molded,
  polymeric ophthalmic lens.
- 2. The ophthalmic element of claim 1 wherein said polymeric ophthalmic lens comprises a polycarbonate resin.
- 3. The ophthalmic element of claim 1 wherein the first resinous layer is directly bonded to the polymeric ophthalmic lens.
- 4. The ophthalmic element of claim 1 wherein the first resinous layer is adhesively bonded to the polymeric ophthalmic lens.
- 5. The ophthalmic element of claim 1 wherein the first resinous layer is fused to the polymeric ophthalmic lens.
- 6. The ophthalmic element of claim 2 wherein the functional layer comprises a light polarizing layer.

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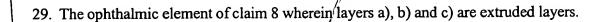
- 8. The ophthalmic element of claim 4 wherein the functional layer comprises a light polarizing layer.
- 9. The ophthalmic element of claim 4 wherein the functional layer comprises a photochromic layer.
- 10. The ophthalmic element of claim 2 wherein the injection molded, polymeric ophthalmic lens has no ophthalmic prescription power.
- 11. The ophthalmic element of claim 4 wherein the injection molded, polymeric ophthalmic lens has no ophthalmic prescription power.
- 12. The ophthalmic element of claim 6 wherein the injection molded, polymeric ophthalmic lens has no ophthalmic prescription power.
- 73. The ophthalmic element of claim wherein the injection molded, polymeric ophthalmic lens has no ophthalmic prescription power.
- 14. The ophthalmic element of claim 2 wherein the first resinous layer comprises a thermoplastic polymer.
- 15. The ophthalmic element of claim 6 wherein the first resinous layer comprises a thermoplastic polymer.
- 16. The ophthalmic element of claim / wherein the first resinous layer comprises a thermoplastic polymer.





- 18. The ophthalmic element of claim 2 wherein the injection molded, polymeric ophthalmic lens has an ophthalmic prescription power.
- 19. The ophthalmic element of claim 6 wherein the injection molded, polymeric ophthalmic lens has an ophthalmic prescription power.
- 26. The ophthalmic element of claim / wherein the injection molded, polymeric ophthalmic lens has an ophthalmic prescription power.
- 21. The ophthalmic element of claim 3 wherein the injection molded, polymeric ophthalmic lens has an ophthalmic prescription power.
- 22. The ophthalmic element of claim 4 wherein the injection molded, polymeric ophthalmic lens has an ophthalmic prescription power.
- 23. The ophthalmic element of claim 5 wherein the injection molded, polymeric ophthalmic lens has an ophthalmic prescription power.
- 24. The ophthalmic element of claim 1 wherein layer b) is an extruded layer.
- 25. The ophthalmic element of claim 1 wherein layers a), b) and c) are extruded layers.
- 26. The ophthalmic element of claim 4 wherein layer b) is an extruded layer.
- 27. The ophthalmic element of claim 4 wherein layers a), b) and c) are extruded layers.
- 28. The ophthalmic element of claim 8 wherein layer b) is an extruded layer.





- 30. The ophthalmic element of claim 12 wherein layer b) is an extruded layer.
- 31. The ophthalmic element of claim/12 wherein layers a), b) and c) are extruded layers.
- 32. The ophthalmic element of claim 16 wherein layer b) is an extruded layer.
- 33. The ophthalmic element of claim 17 wherein layers a), b) and c) are extruded layers.

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34. The ophthalmic element of claim 18 wherein layer b) is an extruded layer.

35. The ophthalmic element of claim 20 wherein layers a), b) and c) are extruded layers.